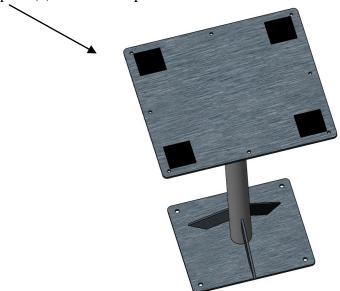


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Installation Instructions for Model 5152 Pedestal Base Assembly

Attaching 3MTM VHBTM Pads:

- 1. Wipe bottom of pedestal base with alcohol, acetone, or equivalent.
- 2. Sweep floor and wipe with alcohol, acetone, or equivalent.
- 3. Adhere VHB pads (4) to bottom of pedestal base as shown:



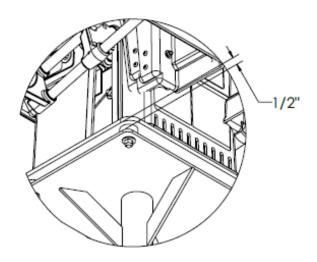
4. Place pedestal base on clean floor.

Attaching Machine to Base: (Tighten bolts equally so the machine is ½" from top plate)

- 1. Set rubber bumpers into place on the top plate of the base before placing machine.
- 2. Place machine.
- 3. Place washers on each of the 4 bolts and insert the four bolts through the top.
- 4. Attach the washer and nut.



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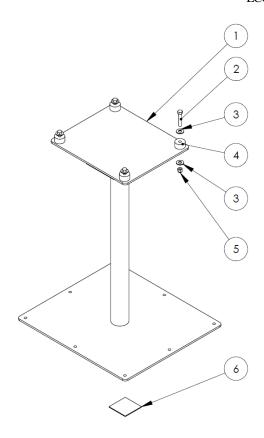


Moving Pedestal Base:

If it becomes necessary to move the machine to a different location, release the bond between the floor and pedestal base by inserting a wall scraper between them. Contact Red Devil Equipment Co. / Radia for replacement VHB pads.



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	Part No.	Description	Qty.
	1 8577500	Base weldment	1
2	9780617	Screw, Hex 3/8-16 x 2.00	4
3	9161100	Washer, flat 3/8	8
4	9327500	Bumper, rubber	4
5	9780193	Nut, Nylock 3/8-16	4
6	6787670	Feet, 3M VHB Kit (4 Pads)	1